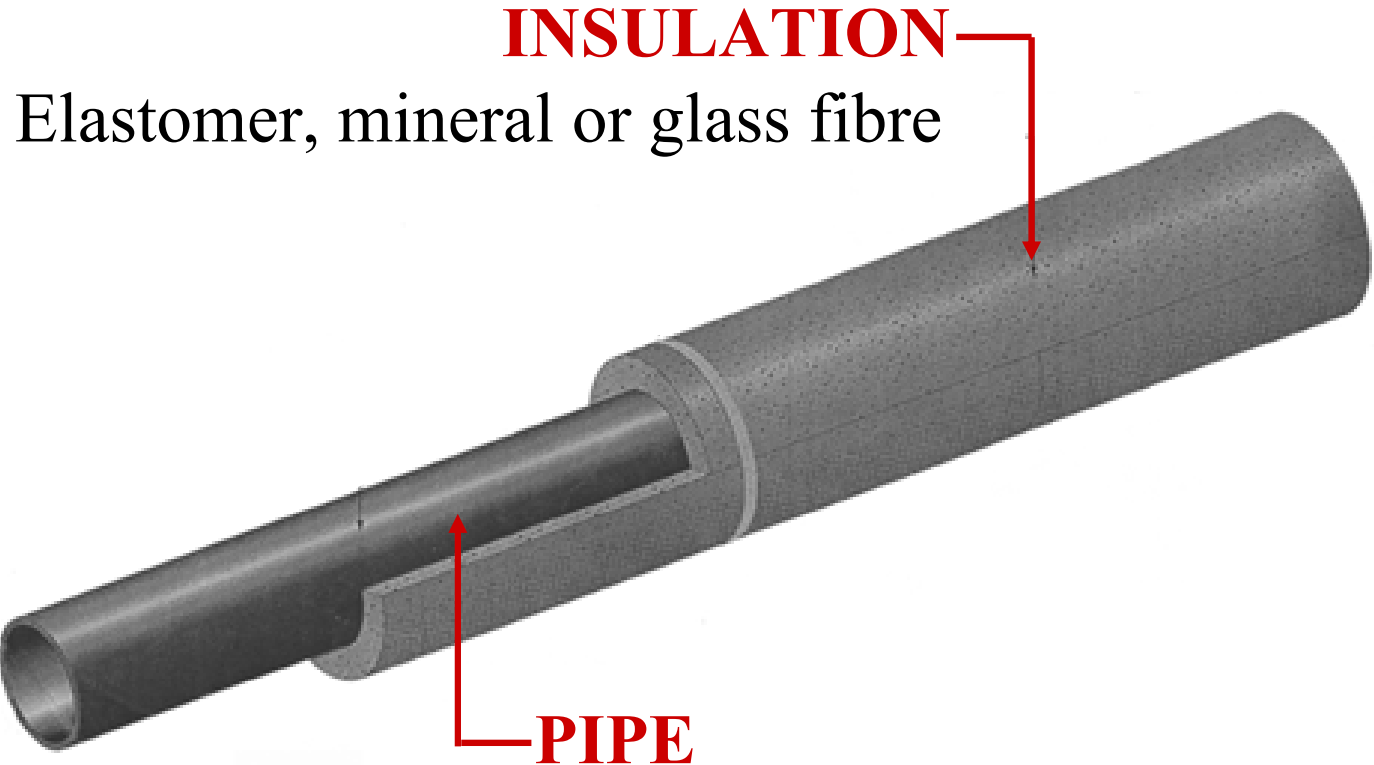


FEM Supported Thermal Insulation Tube **Testing** Instrument Design



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Thermal Insulation Tubes



Elastomer, mineral or glass fibre

retard heat gain from chilled water of refrigeration system
reduce heat loss for hot water plumbing
⇒ λ (tube) should be as small as possible

TIT Testing Instruments

WHY to design a **new instrument** ?

Commercially available instruments suffer from

- ☹ long measurement times (24 h / **3 h**)
- ☹ complex set-up (**simple**)
- ☹ rel. high uncertainty (5...10% / **3...5%**)
due to

the so-called „end-effect“

C o n t e n t s

1. Thermal Insulation Tubes (TIT's)

2. TIT Testing Instruments

2.1 Principle of Measurement

2.1 Test Tube: Isotherms, Streamlines

2.2 FEM-Model: Results

2.3 Test tube Heater Design

2.4 Exp. Proof of Concept

3. Conclusion

TIT Testing Instruments How to principle of measurement

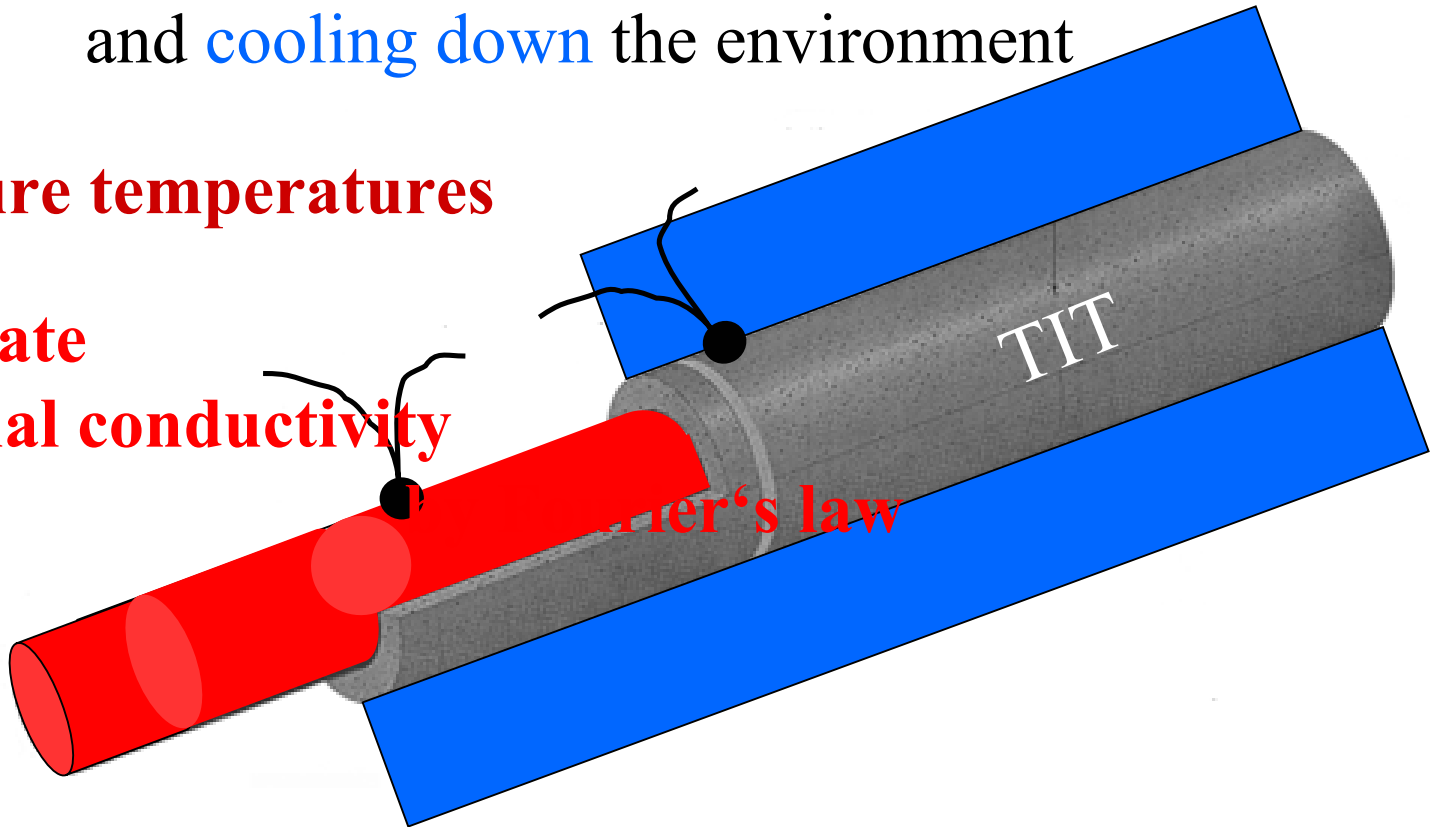
establish a defined rate of heat flow across a TIT

by heating up the cylindrical core
and cooling down the environment

measure temperatures

calculate

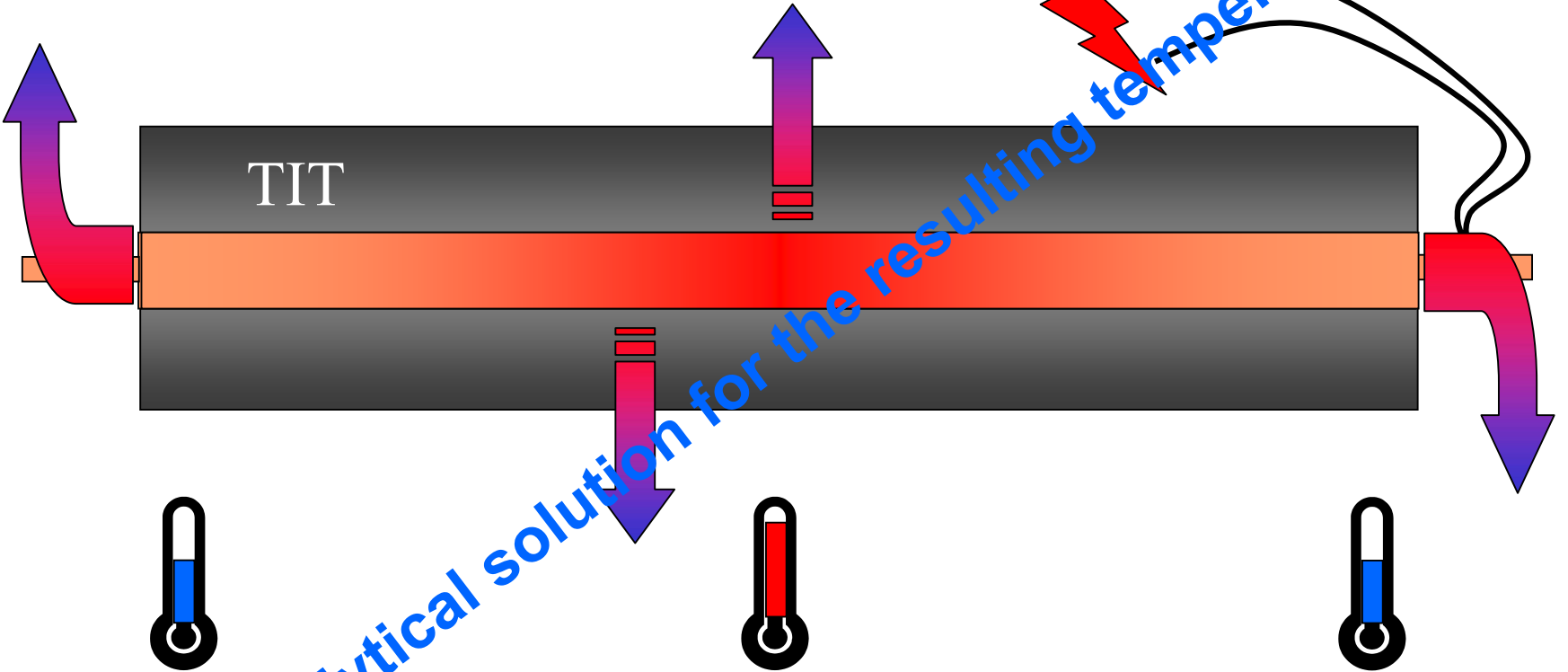
thermal conductivity



?

TIT Testing Instruments

Test Tube

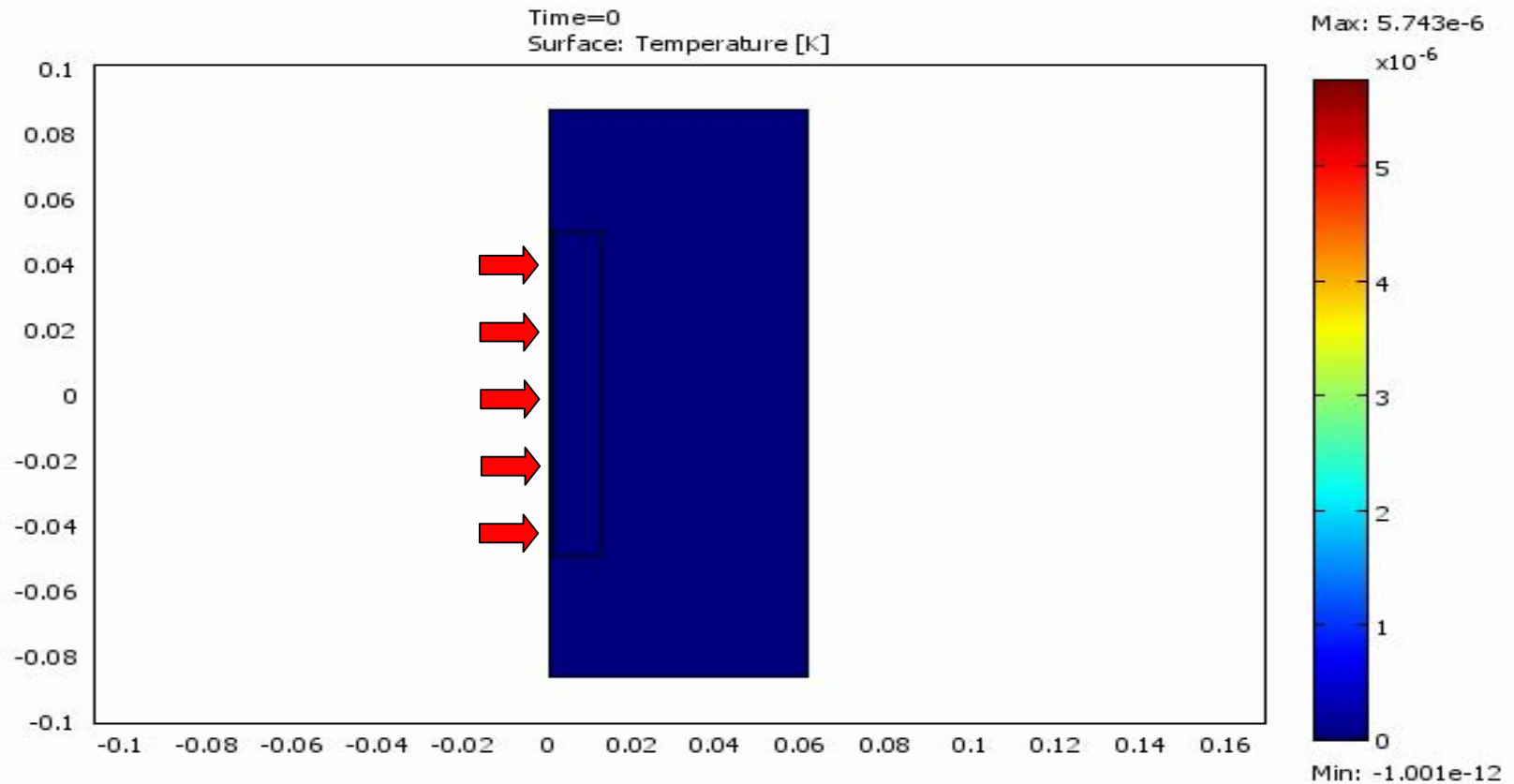


there is no analytical solution for the resulting temperature profile

End-effect of cylindrical heaters disturbs uniform temperature profile

TIT Testing Instruments

Test Tube / Isotherms



TIT Testing Int

there is no

analytical solution

to this problem

No pain – no gain

relations

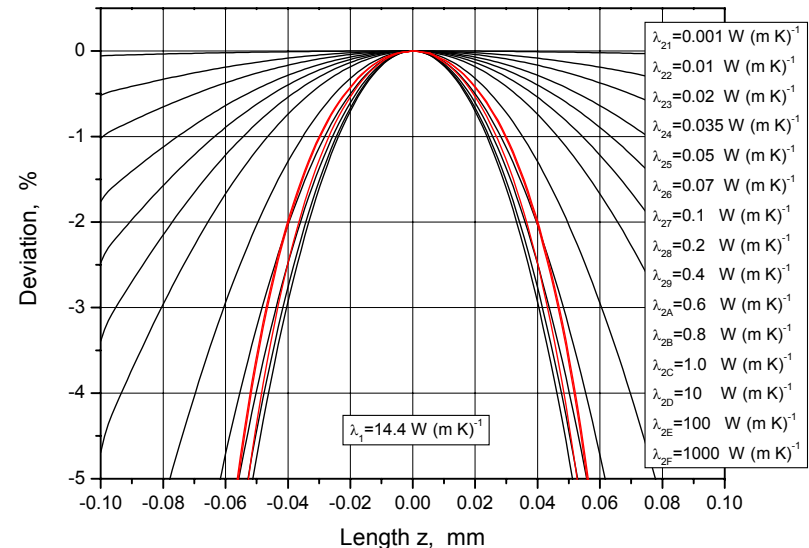
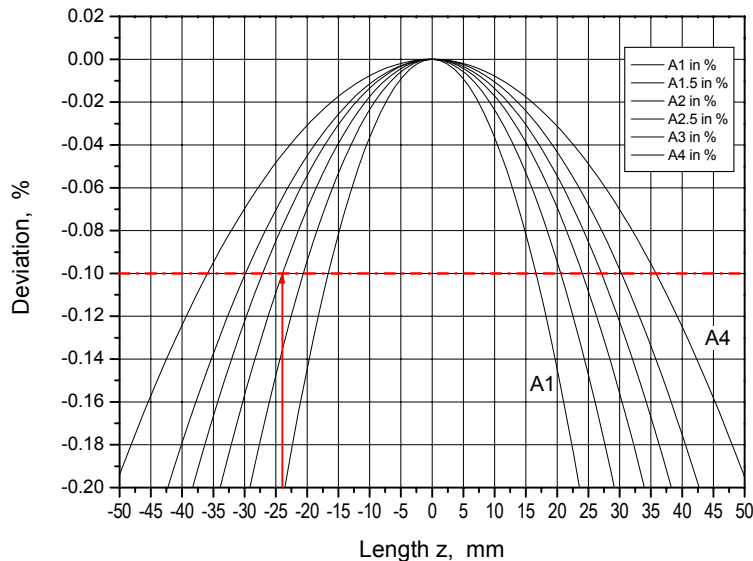
eters

al solution

ry

Calculate the temperature profile
on the lateral surface of an embedded cylinder
while heated from longitudinal axis

$$\frac{T(z, t) - T(z = 0, t)}{T(z = 0, t)} = B_2(A, \lambda_2) z^2$$

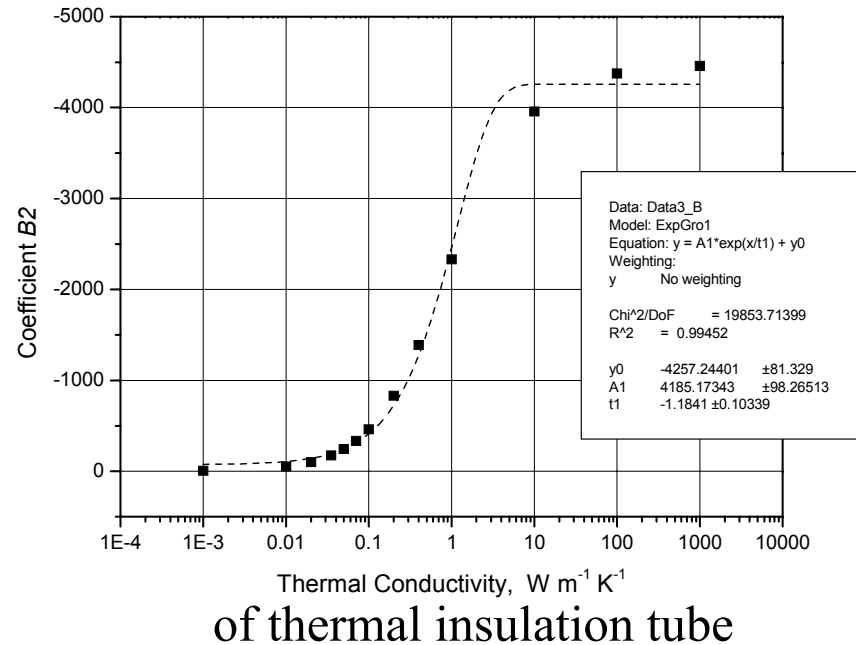


- A: aspect ratio of cylinder length z to radius
 λ_1 : thermal cond. of test tube
 λ_2 : thermal cond. of sample (TIT)

TIT Testing Instruments

FEM-Results

$$\frac{T(z, t) - T(z = 0, t)}{T(z = 0, t)} = B_2(A, \lambda_2) z^2$$



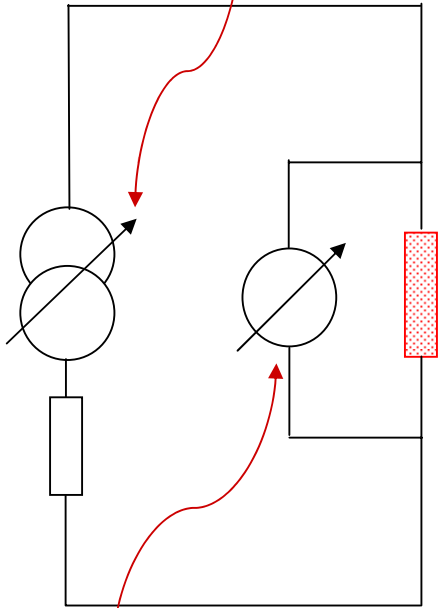
Design Criteria for $dev(T) < 0.1\%$

cylinder: $A = A2$ ($L = 100$ mm, $r = 9$ mm)

metering area length: $l = 2 \times 24$ mm

Test Tube Heater Design

rate of
heat flow



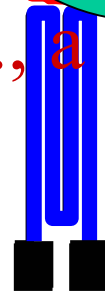
temperature
sensor



stray heat flows at both ends
deteriorate
the **uncertainty!**

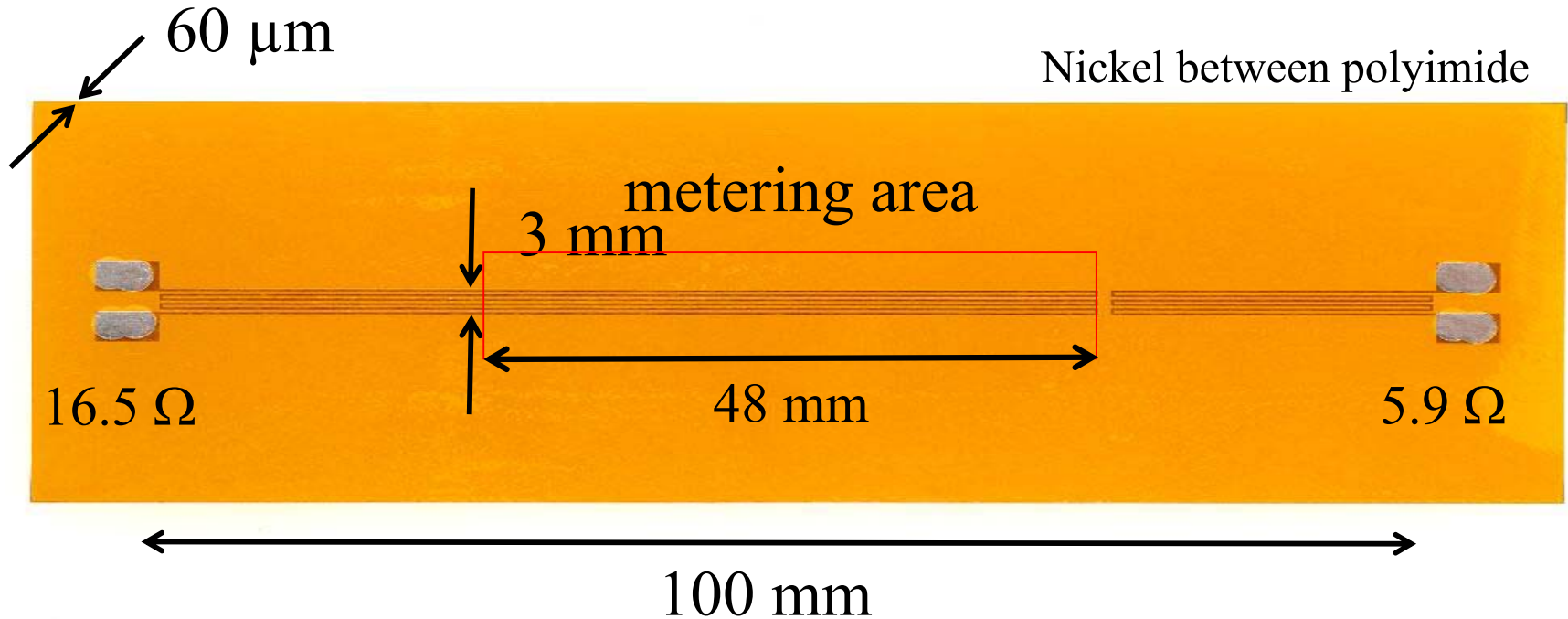
We should concentrate on the center:
combine heater and thermometer
in one element!

take, e.g., a thin Nickel strip



Φ

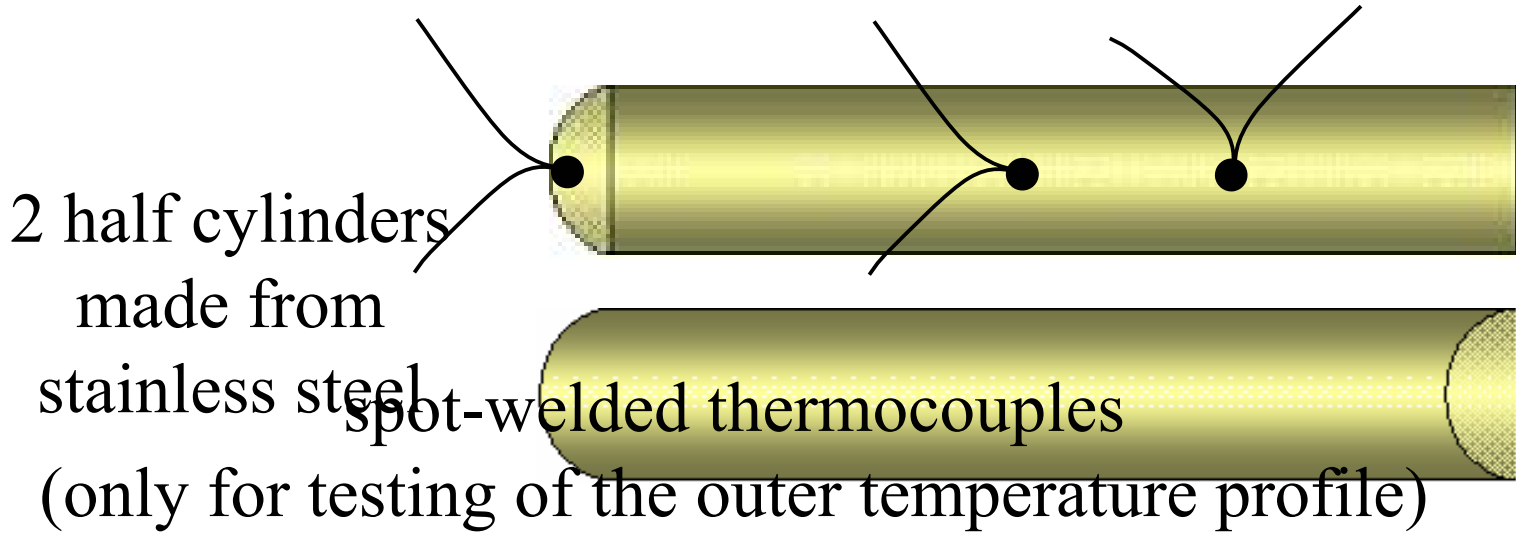
Test Tube Heater Design: Tandem Strip



Test Tube Heater Design: Assembling of Sensor



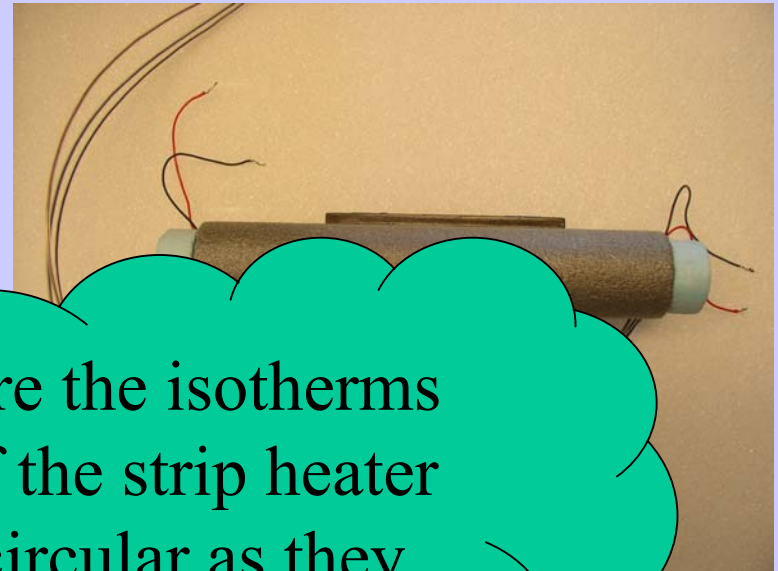
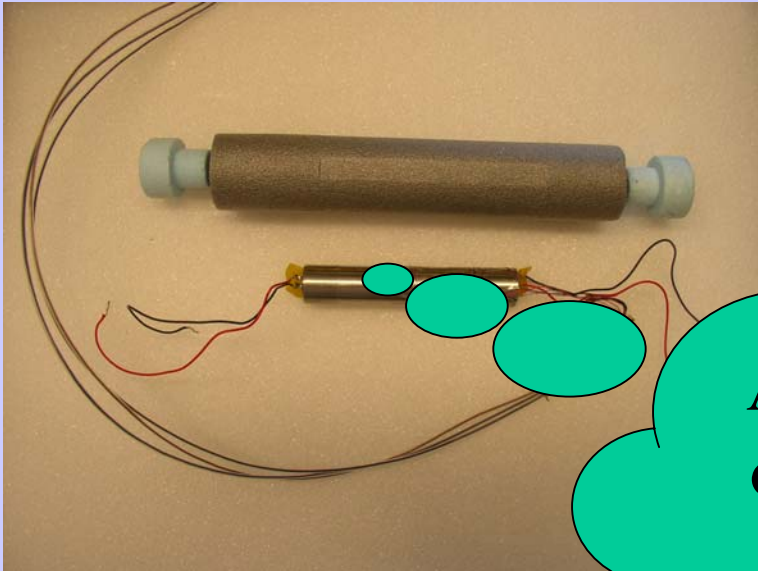
Tube Test Sensor



Tube test sensor



sample preparation



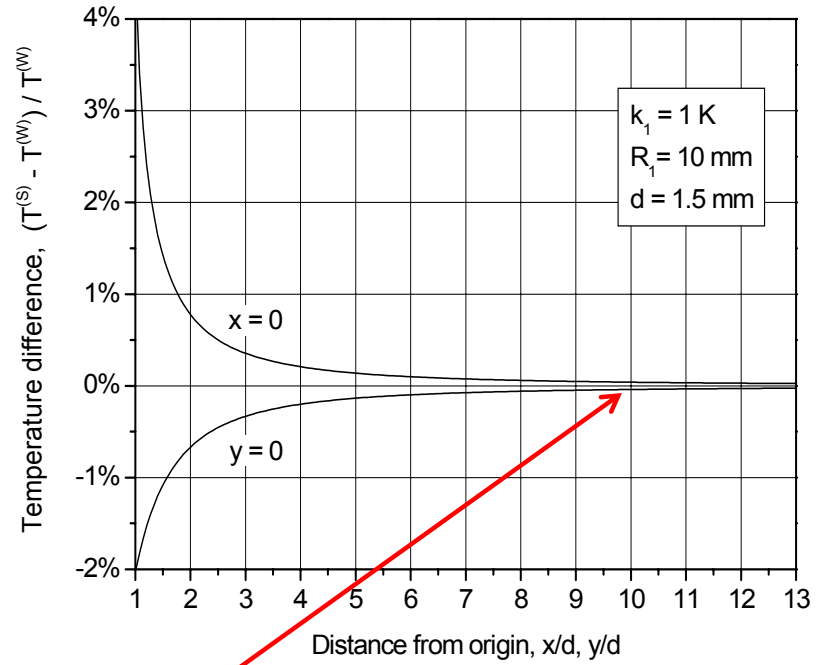
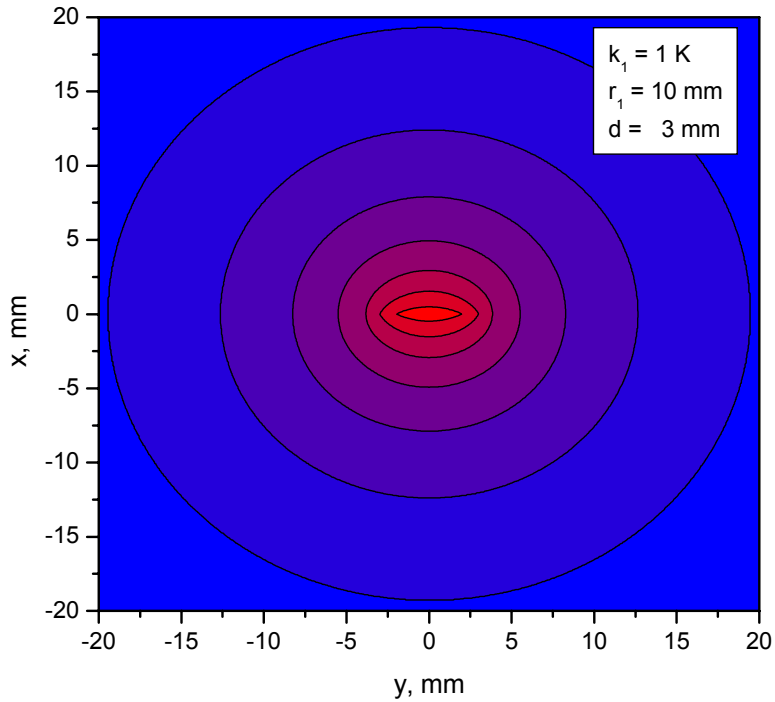
Are the isotherms
of the strip heater
circular as they
must be?

how it rea

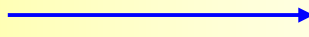
Tube Test Sensor



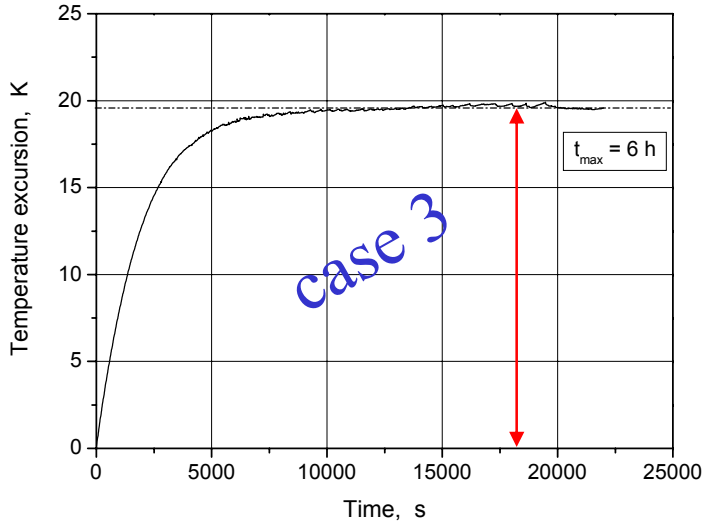
theory



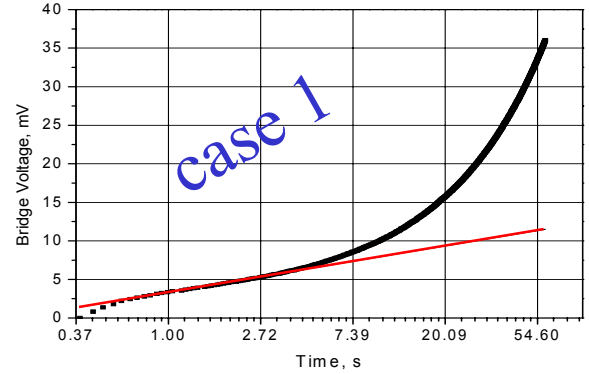
Tube Test Sensor



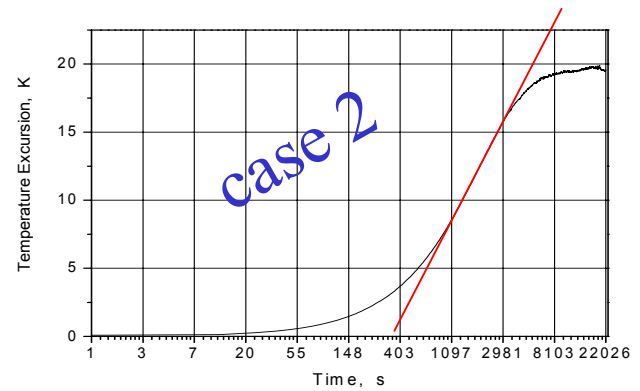
proof - of - concept test



tube thermal insulation



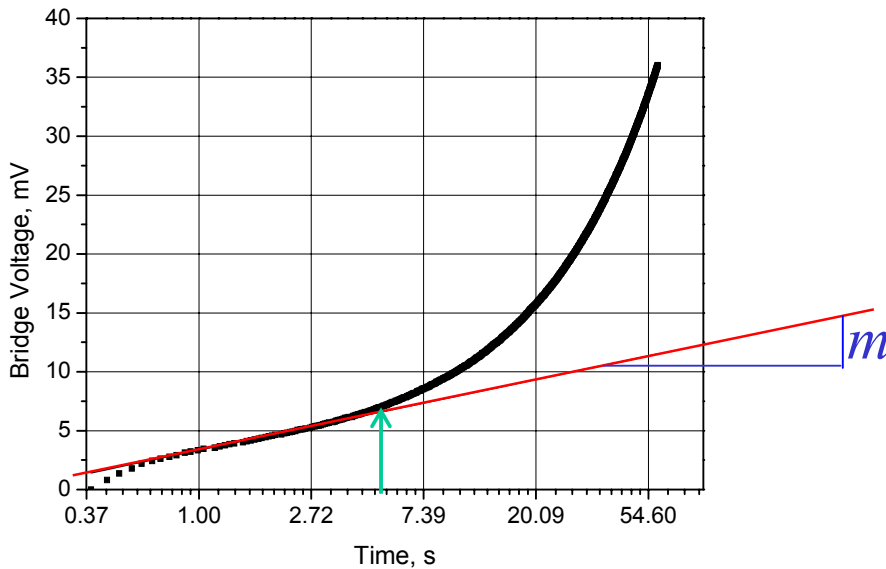
stainless steel



tube thermal insulation



case 1: this is a (well-understood) transient hot strip measurement



$$\lambda = \frac{\alpha R_0^2 I^3}{4\pi L m}$$

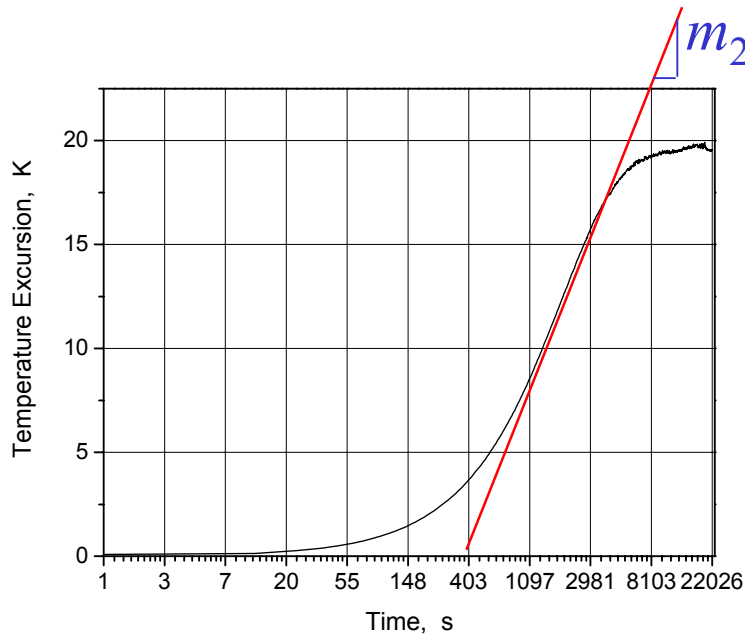
$$t_{\max} \leq 0.18 \frac{R^2}{a} \approx 4 \text{ s}$$

stainless steel: 1.4301

$$\lambda = 14.4 \text{ Wm}^{-1}\text{K}^{-1} \pm 3\%$$



case 2: this again is a transient hot strip measurement



thermal insulation tube

~~$$\lambda = \frac{\alpha R_0^2 I^3}{4\pi L m} \quad \dots \text{but} \dots$$~~

...due to limits in theory there is no solution for a second layer...

FEM-simulations yield

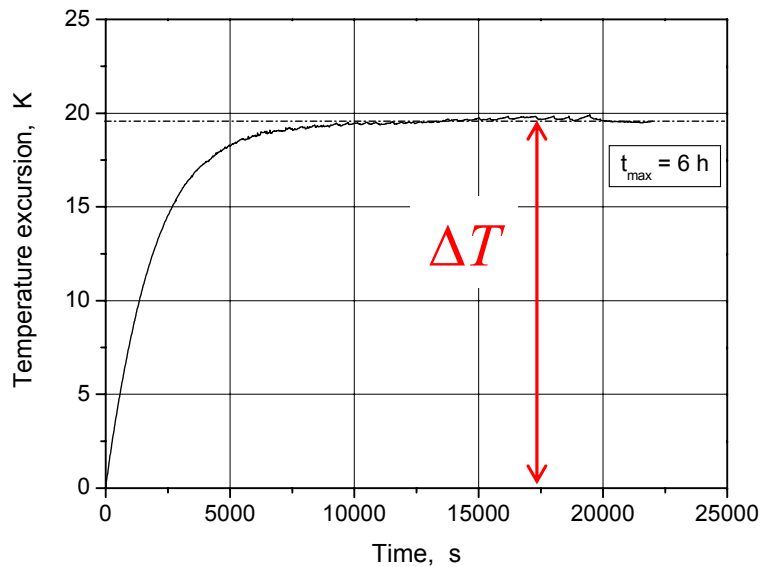
$$\lambda = 0.046 \text{ Wm}^{-1}\text{K}^{-1} \pm 5\%$$

Tube Test Sensor



working equations – case 3

case 3: this finally is a steady state hot strip measurement



$$\lambda_2 = \frac{\ln\left(\frac{r_2}{r_1}\right)}{\frac{2\pi L \Delta T}{\alpha \Phi} - \frac{1}{\lambda_1} \left[\ln\left(\frac{r_1}{D}\right) + \frac{3}{2} \right]}$$

$$\lambda = 0.045 \text{ Wm}^{-1}\text{K}^{-1} \pm 3\%$$

Conclusion

Advantages

small specimens
uncomplicated
no need for
wide range
short measurement

Drawbacks

measuring area

any questions?

(1) FEM simulations under way for larger aspect ratios

(2) Longer sensor under construction

**the sensor is patented / licenses are granted
to a German and a Swedish SME**